

**Workplace  
atmospheres —  
Guidance for the  
assessment of exposure  
by inhalation to  
chemical agents for  
comparison with limit  
values and  
measurement strategy**

The European Standard EN 689:1995 has the status of a  
British Standard

# Committees responsible for this British Standard

The preparation of this British Standard was entrusted to Technical Committee EH/2, Air quality, upon which the following bodies were represented:

Association of Consulting Scientists  
 British Cement Association  
 British Coal Coporation  
 British Gas plc  
 Combustion Engineering Association  
 Department of Health  
 Department of the Environment (Her Majesty's Inspectorate of Pollution)  
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Asbestos Information Centre Ltd.  
 Asbestosis Research Council  
 British Occupational Hygiene Society  
 Chemical Industries Association  
 Engineering Equipment and Materials Users' Association  
 Fibre Cement Manufacturers' Association Ltd.  
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# National foreword

This British Standard has been prepared by Technical Committee EH/2 and is the English language version of EN 689:1995 *Workplace atmospheres — Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy*, published by the European Committee for Standardization (CEN). The European Standard was prepared by Technical Committee 137, Assessment of workplace exposure, of CEN with the active participation and approval of the UK.

BS 6069 is being published in a series of Parts and Sections that will generally correspond to particular European and International standards arising from the UK participation in the work of CEN/TC 137 and ISO/TC 146. This standard is being implemented as a Part in the BS 6069 series, and is one of several relating to workplace atmospheres that are being published as Sections of Part 3. Methods concerning stationary source emissions are being published as Sections of Part 4 of BS 6069. Topics related to other aspects of air quality characterization will be published as further Parts or Sections of BS 6069.

The following Parts of BS 6069 have already been published:

- *Part 1: Units of measurement;*
- *Part 2: Glossary;*
- *Part 3: Workplace atmospheres;*
- *Part 4: Stationary source emissions.*

Methods for the determination of specific constituents of ambient air are being published as Parts of BS 1747: *Methods for measurement of air pollution*.

## Cross-references

Publication referred to	Corresponding British Standard
EN 482:1994	BS EN 482:1994 <i>Workplace atmospheres — General requirements for the performance of procedures for the measurement of chemical agents.</i>

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## Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN title page, pages 2 to 28, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

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## Workplace atmospheres — Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy

Atmosphères des lieux de travail — Conseils pour l'évaluation de l'exposition aux agents chimiques aux fins de comparaison avec des valeurs limites et stratégie de mesurage

Arbeitsplatzatmosphäre — Anleitung zur Ermittlung der inhalativen Exposition gegenüber chemischen Stoffen zum Vergleich mit Grenzwerten und Meßstrategie

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## Foreword

This European Standard has been prepared by the Technical Committee CEN/TC 137 "Assessment of workplace exposure" the secretariat of which is held by DIN.

This European Standard shall be given the status of a National Standard, either by publication of an identical text or by endorsement, at the latest by August 1995, and conflicting national standards shall be withdrawn at the latest by August 1995.

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

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## 0 Introduction

Assessing occupational exposure to air contaminants in a representative way is a challenging task. It is necessary however to gather information, evaluate and minimize exposure to chemical agents.

Industrial processes and agents are countless. Each manufacturing stage may apply different conditions (e.g. batch production or continuous process, temperature, pressure) and agents (e.g. a wide variety of chemical substances); in each of these stages different job functions may be necessary and be subject to different exposure conditions. Distance to emission sources and physical parameters such as rates of release, air current, meteorological variations, have also a profound influence. The resulting variability of exposure conditions is made even greater by individual practices.

All this explains why rapid fluctuations in contaminant concentration or large variations over very small distances are commonplace: site, moment and duration of sampling are decisive. Some measurements on a given day or period may give an insufficient view of the actual variability of individual polluted-air exposure characteristics.

The sampling equipment often introduces its own limitations, sometimes critical, as in aerosol fractions assessments, and the analytical steps add further difficulties or uncertainties, e.g. insufficient identification or separation of chemical species, or interferences. In this complex context, sampling strategy is responsible for representativeness at the lowest possible cost.

In this variety of situations and difficulties, assessments may be undertaken with very different motives, purposes, and practices. Schemes and guidelines are offered to harmonize basic concepts and actions. In order to guarantee the quality of assessments and, if necessary, to improve work conditions, professional judgment has to be exercised.

## 1 Scope

This European Standard gives guidance for the assessment of exposure to chemical agents in workplace atmospheres. It describes a strategy to compare workers' exposure by inhalation with relevant limit values for chemical agents in the workplace and measurement strategy.

## 2 Normative reference

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies. EN 482, *Workplace atmospheres — General requirements for the performance of procedures for the measurement of chemical agents*.

## 3 Definitions

For the purpose of this European Standard the following definitions apply.

### 3.1 exposure

the presence of a chemical agent in the air within the breathing area of a worker. It is described in terms of concentration of the agent as derived from exposure measurements and referred to the same reference period as that used for the limit value

### 3.2 chemical agent

any chemical element or compound, on its own or admixed as it occurs in the natural state or as produced by any work activity, whether or not produced intentionally and whether or not placed on the market

### 3.3 work pattern

the definable series of activities from the periods under consideration

### 3.4 workplace

the workplace is the defined area or areas in which the work activities are carried out

### 3.5 limit value

reference figure for the concentration of a chemical agent in air

NOTE Limit values are mostly set for reference periods of 8 h, but may also be set for shorter periods or concentration excursions.

The limit values for gases and vapours are stated in terms independent of temperature and air pressure variables in  $\text{ml/m}^3$  (ppm V/V) and in terms dependent on those variables in  $\text{mg/m}^3$  for a temperature of 20 °C and a pressure of 101,3 kPa.

The limit values for suspended matter are given in  $\text{mg}/\text{m}^3$  or multiples of that for actual environmental conditions (temperature, pressure) at the workplace. The limit values of fibres are given in  $\text{fibres}/\text{m}^3$  or  $\text{fibres}/\text{cm}^3$  for actual environmental conditions (temperature, pressure) at the workplace.

### 3.6 reference period

the specified period of time stated for the limit value of a specific agent. The reference period for a long term limit is normally 8 h and for short term limit normally 10 min to 15 min

### 3.7 personal sampler (or personal sampling device)

a device attached to a person that samples air in the breathing area

## 4 General

The strategy includes two phases:

- an occupational exposure assessment (OEA): the exposure is compared with the limit value;
- periodic measurements (PM) to regularly check if exposure conditions have changed.

The occupational exposure assessment is applied for the first evaluation and repeated after any significant change in working conditions, industrial process, products or chemicals or limit value. In this first phase no formal scheme of evaluation has to be followed, but it is left open to the professional judgment of the user to interpret and apply the guidelines. In the second phase, the frequency of the periodic measurements depends on the result of previous measurements.

The requirement for future periodic measurements should have been established as a result of the initial OEA or subsequent amendments to it. These requirements include the scope and frequency of measurements to be made. The periodic measurements follow a procedure which is defined in the occupational exposure assessment. In certain cases the periodic measurements can be omitted.

Figure 1 gives a schematic overview of the procedures described in this European Standard.

## 5 Occupational exposure assessment

### 5.1 Assessment strategy

#### 5.1.1 General

The workpattern and workplace under consideration have to be described within the occupational exposure assessment.

The occupational exposure assessment comprises three steps:

- identification of potential exposure (list of substances);
- determination of workplace factors;
- assessment of exposures.

#### 5.1.2 Identification of potential exposure

The preparation of a list of all chemical agents in the workplace concerned is an essential first step to the identification of the potential for hazardous exposure. The list includes, as far as any of them can contribute to exposures, primary products, impurities, intermediates, final products, reaction products and byproducts.

Appropriate limit values have to be obtained and where these are not available other criteria may be used for the purpose.

In the case of a process not yet in operation this identification may be partially carried out by using relevant available data but such identification will need to be confirmed at a later stage.

#### 5.1.3 Determination of workplace factors

In this step the work processes and procedures are evaluated to gauge the potential for exposure to chemical agents by a detailed review of, for example:

- job functions: i.e. tasks;
- work patterns and techniques;
- production processes;
- workplace configuration;
- safety precautions and procedures;
- ventilation installations and other forms of engineering control;
- emission sources;
- exposure times;
- workload.

#### 5.1.4 Assessment of exposure

An assessment of exposures which brings together the identification of potential exposures, the workplace factors and the links between them, requires a structured approach and may be conducted in three stages:

- an initial appraisal;
- a basic survey;
- a detailed survey.

For the comparison with the limit value the data about temporal and spatial distribution of the concentrations of the substances in the workplace air have to be collected.



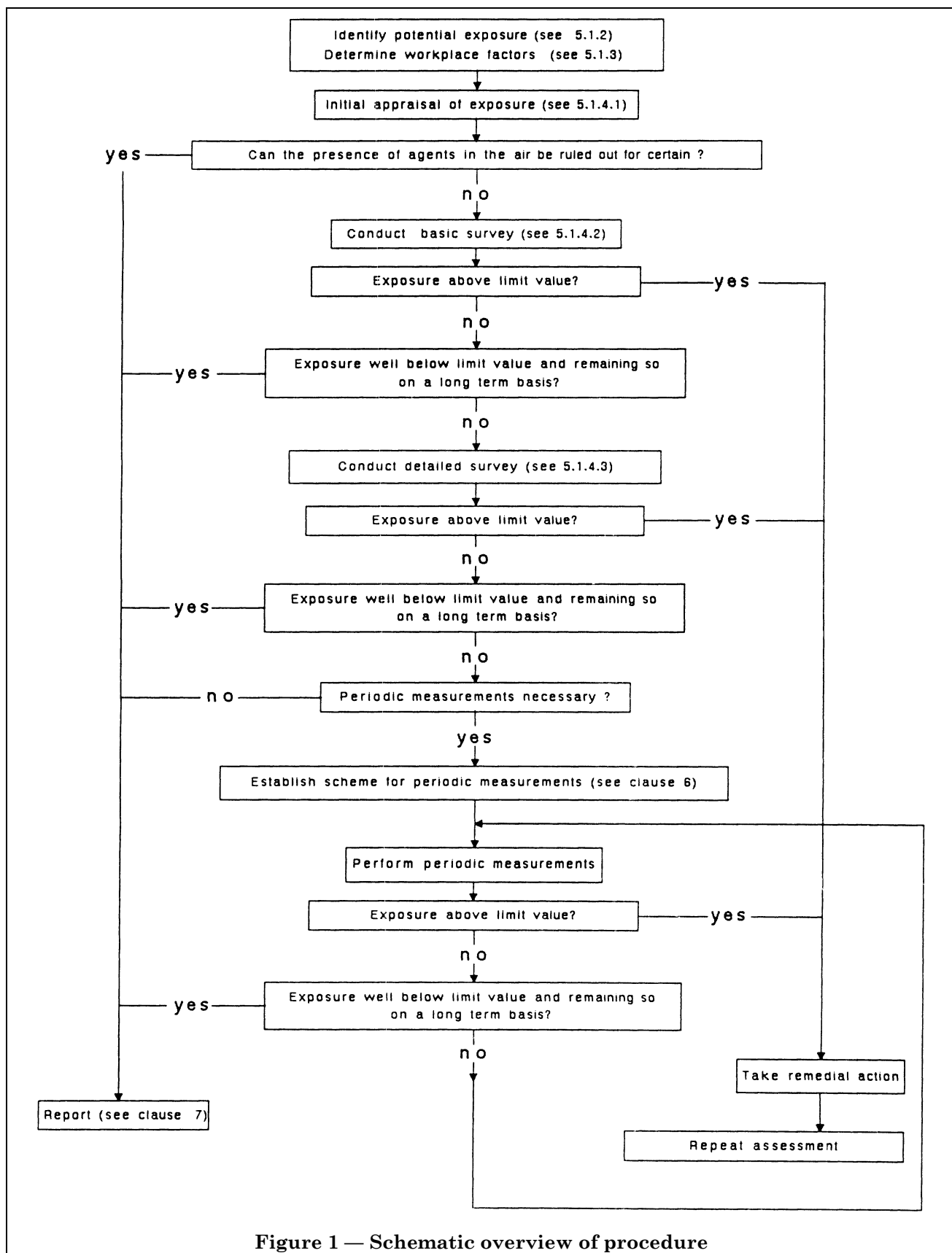


Figure 1 — Schematic overview of procedure

However, it is not necessary to use every stage of the assessment. If it is expected that exposure exceeds the limit value or if it is clearly determined that exposure is well below the limit value, then the occupational exposure assessment can be concluded and action taken in accordance with 5.5.

#### 5.1.4.1 *Initial appraisal*

The initial appraisal, by referring to the list of chemical agents (see 5.1.2) and the workplace factors (see 5.1.3) yields a consideration of the likelihood of exposure.

The variables affecting the airborne concentrations of substances close to an individual are:

- the number of sources from which agents are released;
- the production rate in relation to production capacity;
- the rate of release from each source;
- the type and position of each source;
- the dispersal of the agents by air movement;
- the type and effectiveness of exhaust and ventilation systems.

The variables related to the individual's actions and behaviour are:

- how close the individual is to the sources;
- length of time spent in an area;
- the individual's own work practices.

If this initial appraisal shows that the presence of an agent in the air at the workplace cannot for certain be ruled out this agent needs further consideration (see 5.1.4.2 and 5.1.4.3).

#### 5.1.4.2 *Basic survey*

The basic survey provides quantitative information about exposure of workers concerned, taking particular account of tasks with high exposures.

Possible sources of information are:

- earlier measurements;
- measurements from comparable installations or workprocesses;
- reliable calculations based upon relevant quantitative data.

If the information obtained is insufficient to enable valid comparison to be made with the limit values, it has to be supplemented by workplace measurements.

#### 5.1.4.3 *Detailed survey*

The detailed survey is aimed at providing validated and reliable information on exposure when this is close to the limit value.

## 5.2 Measurement strategy

Generally, for the purposes of obtaining quantitative data on exposures by measurement, an approach should be taken which enables the most efficient use of resources.

Where it is suspected that exposure levels are well below or above the limit values, these clear cases may be confirmed by the use of techniques which are easily applied and which may be less accurate.

Other possibilities may be worst case measurements, sampling near emission source or screening measurements (see 4.2 to 4.4 of EN 482:1994). Thus, in these cases, the occupational exposure assessment may often be completed without further investigation.

In other cases, where exposures are suspected to be close to the limit values, then it will be necessary to undertake a more accurate investigation, making full use of the capabilities of instrumental and analytical techniques, where appropriate (see 4.5 of EN 482:1994).

### 5.2.1 *Selection of workers for exposure measurements*

It is not possible to be precise as to the procedure for selection of a worker or group of workers for exposure measurements. However, some general guidelines can be given.

One possible approach is to sample workers randomly from within the whole exposed population. However, from a statistical standpoint this requires a relatively large number of samples. In many workplaces if this approach is used there is a considerable risk that small subgroups of highly exposed personnel will be missed.

The preferred approach is to subdivide the exposed population into homogeneous groups with respect to exposure. The variability of exposure levels is smaller for well-defined groups than for the exposed workforce as a whole. Thus, where a group of workers is performing identical or similar tasks at the same place and has a similar exposure, sampling such as representative of the group may be carried out within that group.

Groupings have the practical advantage that resources can be concentrated on those groups of workers with the highest exposure.

It is necessary to verify that groups have been properly selected by critical study of the work patterns and examination of the preliminary sampling data.

Within a homogeneous group exposure patterns will still be subject to both random and systematic variations. Professional judgment as to the homogeneity of the defined groups is essential. However, as a rule of thumb, if an individual exposure is less than half or greater than twice the arithmetic mean, the relevant work factors should be closely re-examined to determine whether the assumption of homogeneity was correct.

Professional judgment is also required when deciding on sample size, particularly when small groups are concerned. However, as a general rule, sampling should be carried out for at least one employee in ten in a properly selected homogeneous group.

The frequency at which trials should be made and the number of group members selected for measurements will depend on how accurate the estimates of the distribution parameters such as the mean and variance need to be, on how far exposures are below the limit value, and the significance of the prevailing exposure levels and the properties of the substances. Where the arithmetic mean of exposure measurements is close to half of the limit value it is likely that some results will exceed the limit value. If exposure is characterized by peak exposures, then these peaks have to be assessed according to the short term limit requirements, if any.

### **5.2.2 Fixed-point measurements**

Fixed-point measuring systems may be used if the results make it possible to assess exposure of the worker at the workplace.

Samples should as far as possible be taken at breathing height and in the immediate vicinity of workers. If in doubt the point of greatest risk is to be taken as the measuring point.

### **5.2.3 Selection of measurement conditions**

#### **5.2.3.1 Representative measurements**

Taking into account the possible influences of all relevant workplace factors, measurement conditions have to be selected in such a way that the measurement results give a representative view of exposure under working conditions.

The best estimate of an individual's exposure is obtained by taking breathing zone samples for the entire working period. Full information on the variation of exposures may be obtained with direct reading instruments or by providing fresh samples as work activities change. This optimum is not always practical and the distribution of actual sampling time should be arranged so that it mostly covers those activities about which there is least information about the likely exposures.

Measurements should be performed on sufficient days and during various specific operations in order to gain insight into the pattern of exposure. It is important to consider different episodes during which exposure conditions may vary (night and day cycles, seasonal variations).

#### **5.2.3.2 Worst-case measurements**

When it is possible to identify clearly episodes where higher exposures occur, e.g. a high emission due to certain working activities, sampling periods can be selected containing these episodes. This approach is called worst case sampling.

Worst case conditions may be discovered by screening measurements which can show the variations of concentrations in time and space (see 4.2 of EN 482:1994).

If, for the purposes of determining the 8 h time-weighted average exposure, the concentrations found in these cases are presumed to apply for the whole of the working period, then this presumption will err on the side of safety.

Thus, sampling efforts can be concentrated on periods with relatively unfavourable conditions.

### **5.2.4 Measurement pattern**

The pattern of sampling can be influenced by a number of practical issues, such as the frequency and duration of particular tasks and the optimal use of occupational hygiene and analytical resources. Within these constraints the pattern needs to be arranged so that the data are representative of identified tasks for known periods. This is particularly important for the many workplaces where the work is varied throughout the work period which itself may be interrupted and not approximating to an 8 h total period per day.

Provided that the concentration patterns during a working period do not change significantly, sampling times may be chosen which do not cover the entire period. The duration of an individual sample is often dictated by constraints of the method of sampling and analysis in practice.

However, unsampled time remains a serious weakness in the credibility of any exposure measurement. During this time careful observation of events is necessary. The assumption that changes have not occurred in the unsampled period have to be always critically examined.

In cases where sampling duration is shorter than the whole period of exposure during a shift the minimum number of samples may vary. Annex A contains a table which can be used as a guide in the case of a homogeneous working period.

If exposure is characterized by peak exposures, then these peaks have to be assessed according to the short-term limit requirements, if any.

### 5.3 Measurement procedure

The measurement procedure needs to give results representative of worker exposure. To measure the exposure of the worker at the workplace, personal sampling devices should be used when possible, attached to workers' bodies.

The measurement procedure should contain:

- the agents;
- the sampling procedure;
- the analytical procedure;
- the sampling location(s);
- the duration of sampling;
- the timing and the interval between measurements;
- the calculations which yield the occupational exposure concentration from the individual analytical values (see Annex B);
- further technical instructions concerning the measurements;
- the jobs to be monitored.

### 5.4 Exposure to mixtures

If workers are exposed simultaneously or consecutively to more than one agent, this fact needs to be taken into consideration.

### 5.5 Conclusion of the occupational exposure assessment

The occupational exposure concentration is the arithmetic mean of the measurements in the same shift with respect to the appropriate reference period of the limit value of the agent under consideration. In the case of varying averaging times this has to be accounted for by time-weighting the values. Examples are presented in Annex B.

A number of schemes can be devised to compare exposures with the limit values. Examples are given in Annex C and Annex D. However, whatever scheme is used, one of the three following conclusions should be made.

- a) The exposure is above the limit value. Then:
  - the reasons for the limit value being exceeded should be identified and appropriate measures to remedy the situation should be implemented as soon as possible;
  - the occupational exposure assessment should be repeated when appropriate measures have been implemented.

- b) The exposure is well below the limit value and is likely to remain so on a long-term basis due to the stability of conditions at the workplace and the arrangement of the work process. In this case periodic measurements are not needed. In such cases a regular check is required on whether the occupational exposure assessment leading to that conclusion is still applicable.

- c) The exposures do not fit into categories a) or b). Here, even though exposure may be below the limit value, periodic measurements are still required.

In certain cases the periodic measurements can be omitted, depending on the properties of the agent and the work process. Criteria for deciding on whether or not to carry out periodic measurements are laid down in the technical guidelines issued by the responsible authorities. An example of a procedure for considering if and when periodic measurements are required is given in Annex E.

If periodic measurements are necessary the measurement procedure to be used has to be defined. The purpose of the periodic measurements is to check the validity of the occupational exposure assessment and to recognize changes of exposure with time. The elements to be contained in the measurement procedure are given in 5.3.

The occupational exposure assessment is only concluded when a report has been made of the work done. This report needs to contain the details mentioned in clause 7.

## 6 Periodic measurements

The emphasis of periodic measurements is on longer term objectives such as checking that control measures remain effective. Information is likely to be obtained on trends or changes in pattern of exposure so that action can be taken before excessive exposures occur.

As periodic monitoring is designed to provide a rather different type of information from that obtained during the OEA, it follows the sampling strategies used may not be the same.

Different types of strategy are available in relation to the particular circumstances of the workplace and the reliability of the information required. One particular strategy shall be selected and be kept over the time.

For the results of a periodic sampling programme to be of real use it is essential to be able to compare consecutive sets of results. This implies that the how, where and when of collecting samples needs to be rigorously planned to ensure that the overall error can be estimated and that genuine change in the exposure pattern can be recognized.

Periodic monitoring programmes that are not well designed can produce an apparently reassuring bulk of paperwork but the real information content may be low and interpretation with any degree of confidence extremely difficult.

Where enough data have been obtained for statistical analysis there are several possible methods of using the relevant limit value to evaluate the information.

When data are shown to fit theoretical distributions considerable care however has to be taken not to dismiss outlying results even though the bulk of the data has proved a good fit. Many sets of data are of limited size and only a few results are scattered towards the high tail end. In addition the high results may be due to non-random effects arising from non-homogeneous groupings of workers. If a small sub-group has consistently higher exposures this real effect can not be dismissed as a random variation as a potential risk to health may be missed, see Annex G.

The interval between measurements should be established after consideration of the following factors:

- process cycles, including when normal working conditions occur;
- consequences of control failure;
- closeness to the limit value;
- effectiveness of process controls;
- time required to re-establish control;
- the temporal variability of the results.

Such a consideration of all these factors may lead to intervals between periodic measurements varying, for example, from less than a week to more than a year.

Annex E gives an example of procedure for determining when and if periodic measurements are required.

Another example of a periodic measurements scheme is given in Annex F.

If an occupational exposure concentration exceeds the limit value, the reason for the limit value being exceeded has to be identified and, when appropriate, measures to remedy the situation have to be implemented as soon as possible and the occupational exposure assessment has to be validated.

## 7 Report

Reports shall be written of the occupational exposure assessment and of any periodic measurement. Each report should give reasons for the procedures adopted in the particular workplace.

The report has to contain:

- the name of the person(s) or institutions undertaking the assessment and the measurements;
- the name of the substances considered;
- name and address of company;
- the description of the workplace factors including the working conditions during the measurements;
- the purpose of the measurement procedure;
- the measuring procedure;
- the time schedule (date, beginning and end of sampling);
- the occupational exposure concentrations;
- all events or factors liable to influence appreciably the results;
- details of quality assurance if any;
- result of the comparison with the limit value.

The airborne concentration of chemical agents is normally the mass of the substance in the unit of air volume.

The concentration for gases and vapours is expressed in terms independent of temperature and air pressure variables in  $\text{ml/m}^3$  (ppm) and in terms dependent of those variables in  $\text{mg/m}^3$  for a temperature of 20 °C and a pressure of 101,3 kPa.

The concentration for suspended matter is given in  $\text{mg/m}^3$  for actual environmental conditions in the workplace.

The concentration of asbestos fibres is given in  $\text{fibres/m}^3$ .

The concentration of other fibres may be expressed in units similar to those for suspended matter or asbestos fibres or both depending upon the units used in the standards applied.

## 8 Handling of data

Annex D and Annex G give examples of statistical analysis of data obtained during the occupational exposure assessment and periodic measurements.

**Annex A (informative)****Minimum number of samples as a function of sampling duration**

The minimum number of samples required for a homogeneous working period may be established by statistical analysis but as a guide Table A.1 may be used.

**Table A.1 — Minimum number of samples per shift in relation to sampling duration**

Sampling duration time	Minimum number of samples per shift
10 s	30
1 min	20
5 min	12
15 min	4
30 min	3
1 h	2
≥ 2 h	1

Table A.1 gives a guide for sampling in work processes with homogeneous exposure patterns. It is a combination of practical experience and statistical arguments, as generally statistics in occupational exposure assessments can only be used as a guideline for the findings of a professional. The reason for this is, that variations of workplace concentrations originate from techniques, work patterns and processes. Besides this, work processes normally take place in closed workshops, so that emissions into the workplace atmosphere sometimes have a long time lag (Markov type processes). Nevertheless, if the sampling duration time of an individual sample decreases considerably in relation to the total exposure duration, then statistical arguments can be used to decrease the minimum number of samples per shift.

The timetable is based on the assumption that approximately 25 % of the exposure duration is sampled, provided that the working period does not involve significant changes in exposure.

With very short sampling duration times this would involve an enormous number of single samples, e.g. 720 for a 10 s sampling duration time. For practical reasons this amount is not feasible. Sufficient statistical stability is certainly reached with 30 samples per shift. This means also that variations of the shift length do not affect this minimum number. The number of samples can only be decreased in cases of considerably shorter times of exposure.

The Table A.1 gives a crude interpolation between these two extremes. It gives minimum numbers for a selection of sampling duration times, which often can occur in workplace analysis: 10 s relates to grab sampling techniques, 1 min to 5 min to detector tubes. A sampling duration time of 15 min to 60 min can be used for sampling on charcoal or silica (e.g. NIOSH type tubes), and at least 1 h for dust sampling on filters.

**Annex B (informative)****Calculation of the occupational exposure concentration from individual analytical values**

This procedure only applies when the limit value has been set as an 8 h time weighted average.

The term “8 h reference period” relates to the procedure whereby the occupational exposures in any shift period are treated as equivalent to a single uniform exposure for 8 h (the 8 h time-weighted average (TWA) exposure).

The 8 h TWA may be represented mathematically by:

$$\frac{\sum c_i t_i}{\sum t_i} = \frac{c_1 t_1 + c_2 t_2 + \dots + c_n t_n}{8}$$

where

$c_i$  is the occupational exposure concentration;

$t_i$  is the associated exposure time in hours;

$\sum_i^n t_i$  is the shift length in hours.

The following examples are given only to illustrate how time weighted averages are to be calculated.

#### Example 1

The operator works for 7 h 20 min on a process in which he is exposed to a substance with a limit value. The average exposure concentration during that period is measured as 0,12 mg/m<sup>3</sup>.

The 8 h TWA therefore is:

7 h 20 min (7,33 h) at 0,12 mg/m<sup>3</sup>

40 min (0,67 h) at 0 mg/m<sup>3</sup>

$$\frac{0,12 \times 7,33 + 0 \times 0,67}{8}; \text{ that is } = 0,11 \text{ mg/m}^3.$$

#### Example 2

The operator works for 8 h on a process in which he is exposed to a substance with a limit value. The average exposure concentration during that period is measured as 0,15 mg/m<sup>3</sup>.

The 8 h TWA therefore is:

$$\frac{0,15 \times 8}{8} = 0,15 \text{ mg/m}^3$$

#### Example 3

Working periods may be split into several sessions for the purposes of sampling to take account of rest and meal breaks, etc. This is illustrated by the following example:

**Table B.1 — Figures for example 3**

Working period	Exposure mg/m <sup>3</sup>	Duration of sampling h
08.00 to 10.30	0,32	2,5
10.45 to 12.45	0,07	2
13.30 to 15.30	0,20	2
15.45 to 17.15	0,10	1,5

Exposure was found to be zero during the periods 10.30 to 10.45, 12.45 to 13.30 and 15.30 to 15.45.

The 8 h TWA therefore is:

$$\frac{0,32 \times 2,5 + 0,07 \times 2 + 0,2 \times 2 + 0,1 \times 1,5 + 0 \times 1,25}{8}$$

$$= \frac{0,8 + 0,14 + 0,4 + 0,15 + 0}{8} = 0,19 \text{ mg/m}^3$$

#### Example 4

An operator works for 8 h during the night shift on a process in which he is intermittently exposed to a substance with a limit value. The operator's work pattern during the working period should be known and the best available data relating to each period of exposure should be applied in calculating the 8 h TWA. These should be based on direct measurement, estimates based on data already available or reasonable assumptions.

Table B.2 — Figures for example 4

Working period	Task	Exposure mg/m <sup>3</sup>	Time h
22.00 to 24.00	Helping in workshop	0,10 (derived from exposure of group working fulltime in workshop)	2
24.00 to 01.00	Office work	0	1
01.00 to 04.00	Working in canteen	0	3
04.00 to 06.00	Cleaning-up after breakdown in workshop	0,21 (measured)	2

Exposure was found to be zero during the office work and working in the canteen.

The 8 h TWA is:

$$\frac{0,10 \times 2 + 0,21 \times 2 + 0 \times 4}{8} = 0,078 \text{ mg/m}^3$$

### Example 5

A worker is engaged in a dusty process at a factory which is running at maximum production. He agrees to work his machine an additional three hours on one day to complete some orders.

Table B.3 — Figures for example 5

Working period	Task	Exposure mg/m <sup>3</sup>	Time h
07.30 to 08.15	Setting up	zero	0,75
08.15 to 10.30	Product run 1	5,3	2,25
10.30 to 11.00	Break	zero	0,50
11.00 to 13.00	Product run 2	4,7	2,00
13.00 to 14.00	Lunch	zero	1,00
14.00 to 15.45	General tidying	1,6	1,75
15.45 to 16.00	Break	zero	0,25
16.00 to 19.00	Extra product run	5,7	3,00

Total time at work ("shift length") = 11,5 h

The 8 h TWA is:

$$\frac{0 \times 0,75 + 5,3 \times 2,25 + 0 \times 0,50 + 4,7 \times 2,00 + 0 \times 1,00 + 1,6 \times 1,75 + 0 \times 0,25 + 5,7 \times 3,00}{8} = \frac{41,225}{8} = 5,2 \text{ mg/m}^3$$

Assume that the breaks were taken well away from the work areas and that personal sampling produced the non-zero results. In this example the additional 3 h work has significantly increased the 8 h TWA which would, without the additional exposure have been:

$$\frac{5,3 \times 2,25 + 4,7 \times 2,00 + 1,6 \times 1,75}{8} = 3,0 \text{ mg/m}^3$$



## Annex C (informative)

### Example of the application of a formal procedure for the evaluation of workers exposure based upon measurements within the occupational exposure assessment (OEA)

#### C.1 General

The standard outlines no formal procedure for deciding whether exposures are below the limit values within the OEA. On the contrary it leaves room to interpret and use the guideline freely for the purpose of comparison of exposures with the limit value.

It is advisable to make use of the different possibilities provided by the OEA, e.g. worst-case measurements, reliable calculations possibly supported by emission measurements and/or experience from comparable installations and work processes.

The existing conditions in the specific workplace determine which of the above options is preferable. There are, however, cases in which it would be favourable to have a formal procedure for evaluation of exposure. The procedure described here should be understood as an example which can be used if the required conditions apply.

The information used in the comparison of exposure with the limit value can only be derived from the previous or current conditions in the work area itself, or other comparable workplaces. The OEA however, also includes the future conditions. Therefore it inherently includes an uncertainty which may increase when for example:

- the exposure approaches the limit values;
- the quantity of work material used or process temperature/pressure increases;
- the interval to the next OEA or periodic measurement increases.

When a formal procedure is applied for the evaluation, care should be taken to ensure that the conditions are fulfilled under which the procedure is applicable. This becomes more important the fewer measurements are made.

In case of doubt it is recommended to:

- look in more detail at the OEA as described in 5.1.4;
- apply permanent measures to ensure the conditions of the formal procedure are met;
- verify the evaluation result through additional selective measurements;
- lower exposures through additional technical control measures.

#### C.2 Conditions for the use of the evaluation procedure

The procedure is only applicable if all of the following conditions are met:

- a) The shift average concentration gives a representative description of the occupational exposure situation, defined as the 8 h time weighted occupational exposure concentration (OEC). Exposure peaks which may occur systematically during the shift fulfil the short term exposure limit conditions [STEL], if any.

Every single OEC is below the limit value.

If any OEC exceeds the limit value, the exposure is above the limit value.

- b) The operational conditions in the workplace are repeated regularly. The factors leading to emissions are specific to the process or the installation, that is, are caused by the quantities of materials, process conditions (temperature, pressure) as well as air exchange rates in enclosed rooms or the effectiveness of ventilation.

- c) In the long term the conditions of exposure do not change significantly. This means that the job functions and the specific process during a shift do not change significantly from shift to shift.

- d) Distinctly different operational conditions are separately evaluated.

#### C.3 Evaluation of the occupational exposure

- a) The OEC is divided by the limit value (LV)

$$I = \frac{OEC}{LV}$$

For results below the limit of detection, half of the detection limit should be used. “*T*” is called the substance index.

b) If the index for the first shift is  $I \leq 0,1$ , exposure is below the limit value. If furthermore, it can be shown that this value is representative for the long term workplace conditions the periodic measurements can be omitted.

c) If each single index of at least three different shifts is  $I \leq 0,25$ , exposure is below the limit value. If furthermore it can be shown that these values are representative for the long term workplace conditions the periodic measurements can be omitted.

d) If the indices of at least three different shifts are all  $I \leq 1$ , and the geometric mean of all measurements is  $\leq 0,5$ , then exposure is below the limit value.

e) If an index is  $I > 1$ , exposure is above the limit value.

f) In all cases that do not fit into a) to e) the procedure leads to no decision.

If any of the conditions of b), c) or d) apply, then the occupational exposure assessment can be terminated.

In the cases c) or d) the OEC can be interpreted as the first periodic measurement. Its result then may determine the time interval for the next periodic measurement.

If workers are exposed simultaneously or consecutively to more than one agent, this fact needs to be taken into consideration.

Figure C.1 gives a scheme for this formal evaluation procedure.

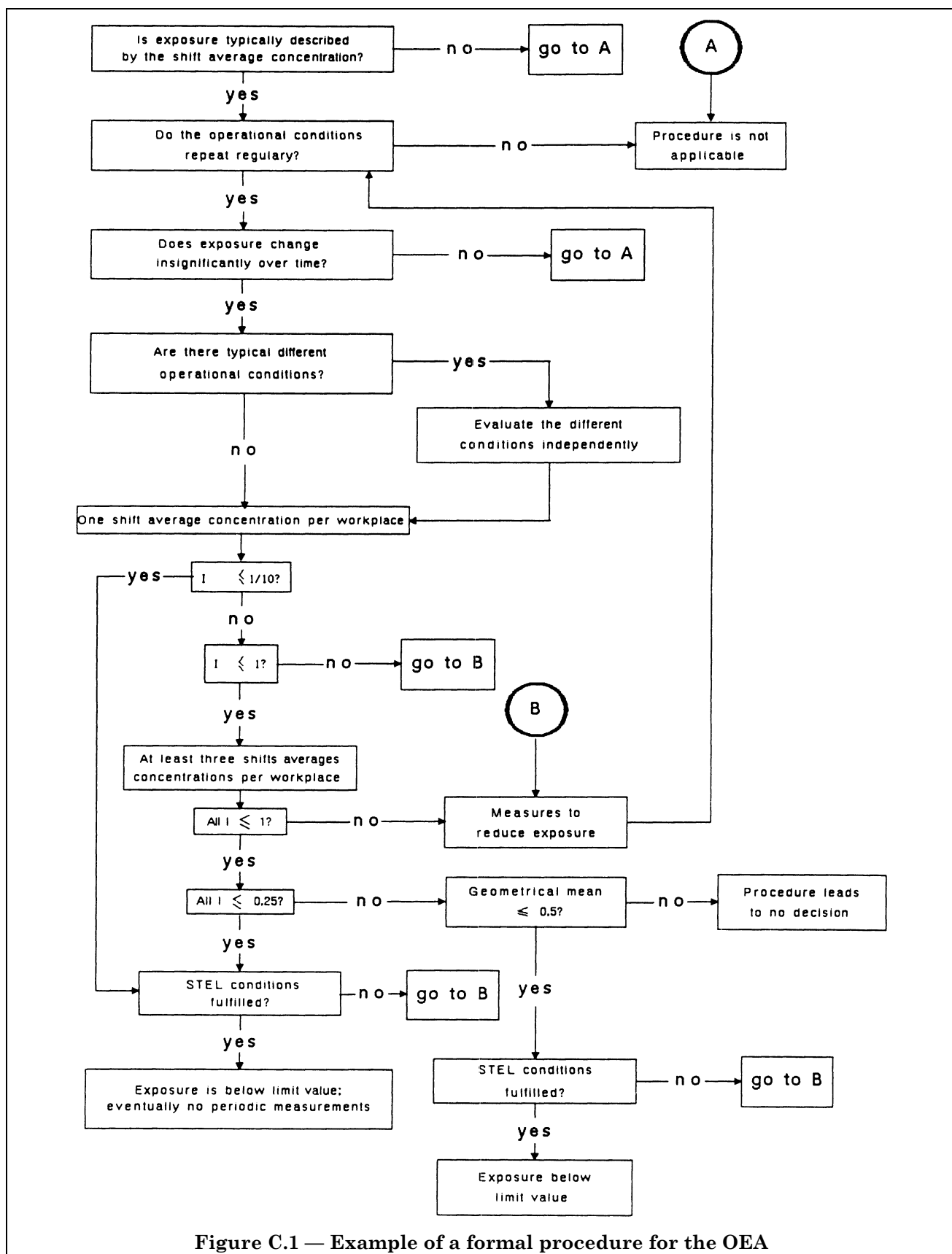


Figure C.1 — Example of a formal procedure for the OEA

## Annex D (informative)

### Example of a possible approach to compare occupational exposure concentrations with limit values

#### D.1 Introduction

The scheme of comparison of OEC with limit values presented here is based on statistical principles. Specialized literature in this field can be consulted for further details (see the references in Annex H).

This approach has been particularly adapted for the assessment of repetitive or steady state situations of occupational exposure to chemical agents. Such situations occur frequently in plants where tasks at the workplace are well defined and planned.

Refineries and large plants of chemical production represent typical industrial activities for which this scheme is well adapted.

After measurements are performed, comparison with the limit value is based on the widely used model of a log-normal distribution of concentrations (after checking its applicability) and applies basic statistics to determine the probability of exceeding the limit value.

#### D.2 Workplace measurements

The workplace measurements include the following steps:

- a) Selection of an homogeneous exposure group (H.E.G.) of workers. The H.E.G. is defined as a group of workers with similar work patterns, but not necessarily at the same time. These workers represent basically similar exposure conditions.
- b) Achievement of a minimum of six measurements within the H.E.G. in the breathing zone of individuals; the sampling programme should aim to be representative of the H.E.G.
- c) Identification and calibration of a distribution model fitting the experimental results.

The lognormal model is the most frequently proposed statistical model [1]. A cumulative probability plot [2] is recommended at this step of the initial analysis (see Annex G). Such a plot provides the possibility to check the homogeneity of the exposure data set.

Several test statistics, as those of Shapiro Wilk [3] or Filliben Fit Factor [4], for example, are available to check the statistical hypothesis of lognormal distribution.

- d) Once the distribution model has been adjusted, calculation of the probability of exceeding the limit value, with its confidence interval.

#### D.3 Conclusion of the occupational exposure assessment

Depending on the probability of exceeding the limit value, three possibilities can result:

Probability  $\leq 0,1$  %                      Green situation

The exposure is well below the limit value; other measurements are not necessary unless any significant change occurs in working conditions. In the latter case, a new occupational exposure assessment is necessary.

$0,1$  % < probability  $\leq 5$  %                      Orange situation

The exposure seems to be below the limit value, but it has to be confirmed by periodic measurements.

Periodic measurements should be planned only in this orange situation (see clause D.4).

$5$  % < probability                      Red situation

The probability of exceeding the limit value is too high; appropriate actions have to be taken as soon as possible to reduce exposure. After these actions are completed, a new occupational exposure assessment should be conducted.

These threshold values of probability are only provided for guidance. A certain latitude of decision should be allowed, especially if the probability has a wide confidence interval.

In this case, a typical approach could consist of:

- a critical examination of the effective homogeneity of the H.E.G. (quality of the lognormal fit and value of the geometric standard deviation, typically less than 3);
- critical examination of the technical quality of the measurements;

- a plan of the complementary personal sampling within the H.E.G. before any conclusion.

#### D.4 Periodic measurements

##### D.4.1 General

In this example, periodic measurements are a modifiable schedule of personal sampling measurements within the H.E.G. The sampling frequency depends on the results of the previous measurements:

- it increases if the exposure approaches the limit value;
- it decreases if it is well below the limit value.

##### D.4.2 Initial frequency of sampling

A time unit (always less than or equal to one week) is determined depending on several factors, including:

- the working routine of the unit;
- the type of limit value (short term exposure limit or 8 h time weighted average);
- the response time of the analytical laboratory.

The initial periodicity equals 8 time units (basic schedule).

##### D.4.3 Modifications to the schedule

The basic schedule is modified according to the results of previous measurements.

Each measurement is compared to four reference levels (LV: Limit Value):

$$N1 = 0,40 \text{ LV}$$

$$N2 = 0,70 \text{ LV}$$

$$N3 = 1,00 \text{ LV}$$

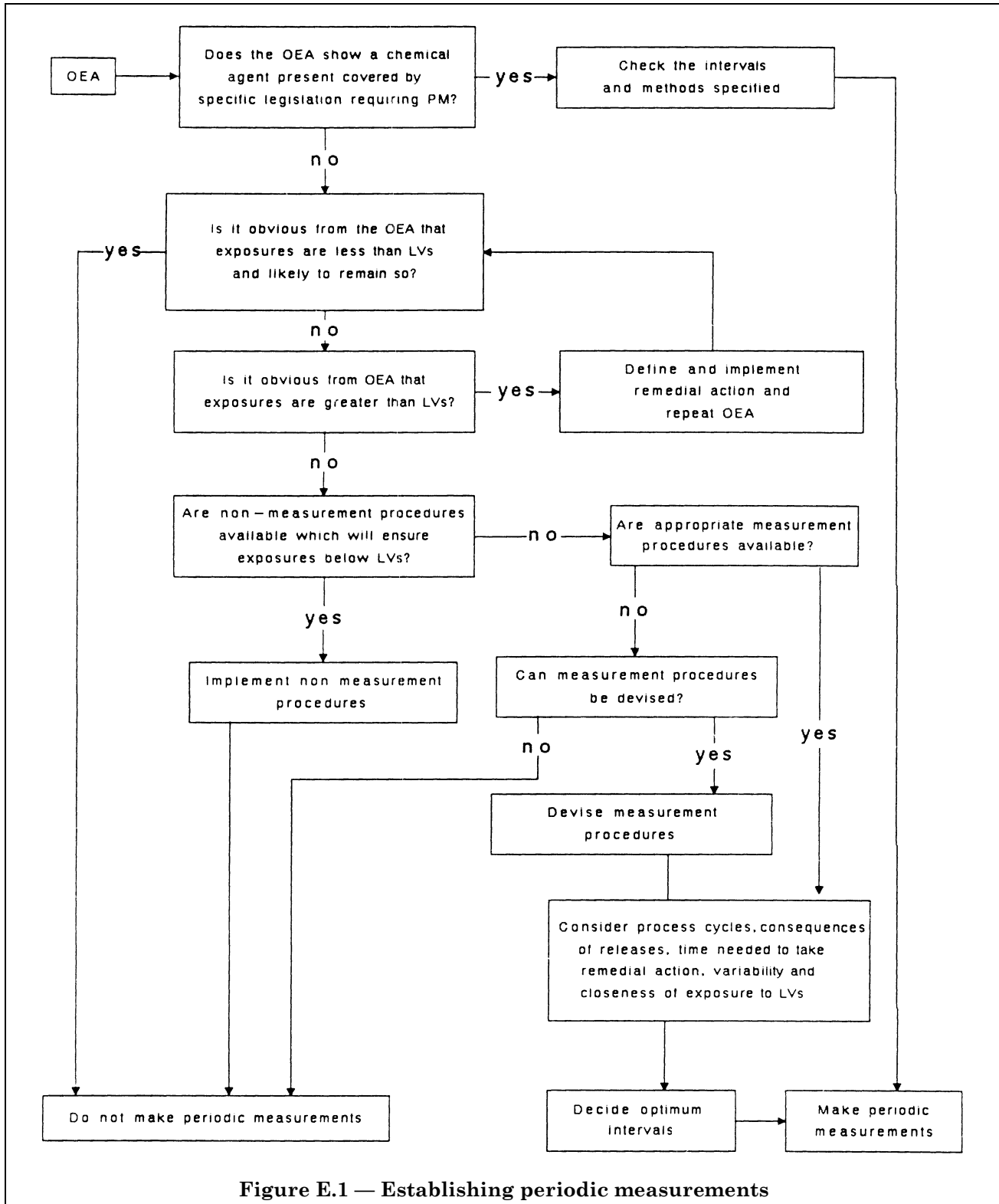
$$N4 = 1,50 \text{ LV}$$

Potential decisions are summarized in Table D.1.

**Table D.1 — Potential decisions**

Situation	Result of measurements	Decision
1	$C \leq N1$ twice consecutively	The three following scheduled measurements are not carried out
2	$C \leq N2$	The basic schedule is continued
3	$N2 < C \leq N4$	One additional measurement during the time unit
4	$N2 < C \leq N4$ for two consecutive time units	An additional measurement is carried out in each of the four subsequent programmed intervals. If this interval is one unit of time, immediate action to reduce exposure.
5	$N3 < C \leq N4$ twice consecutively	Immediate action to reduce exposure
6	$C > N4$	Immediate action to reduce exposure
In situations 3 and 4, if $C > N3$ , the reasons for the limit value being exceeded need to be identified and appropriate measures to remedy the situation need to be implemented as soon as possible.		

**Annex E (informative)**  
**Establishing periodic measurements**



**Figure E.1 — Establishing periodic measurements**

## **Annex F (informative)**

### **Example for the selection of intervals between periodic measurements**

If the occupational exposure assessment shows that exposure is below the limit value (see 5.5), subsequent measurements at appropriate intervals should, if necessary, be taken to ensure that the situation continues to prevail.

The nearer the concentration recorded comes to the limit value, the more frequently measurements should be taken.

Periodic measurements are carried out with the measurement procedure defined at the end of the occupational exposure assessment (see 5.5).

An example for the selection of intervals between periodic measurements which has proved useful in practice is the following one (see Figure F.1).

The first measurement is carried out within an interval of 16 weeks after the occupational exposure assessment has shown that periodic measurements are needed.

The maximum time interval to the next periodic measurement depends on the result of the previous measurement.

This interval is:

- 64 weeks if the occupational exposure concentration does not exceed 1/4 limit value;
- 32 weeks if the occupational exposure concentration exceeds 1/4 limit value but does not exceed 1/2 limit value;
- 16 weeks if the occupational exposure concentration exceeds 1/2 limit value but does not exceed the limit value.

The periodic measurements need to be carried out under normal working conditions. This can imply that the time schedule has to be changed on the basis of professional judgement and written justification (see clause 7).

If an occupational exposure concentration exceeds the limit value, the reason for the limit value being exceeded needs to be identified and then appropriate measures to remedy the situation need to be implemented as soon as possible and the occupational exposure assessment needs to be validated.

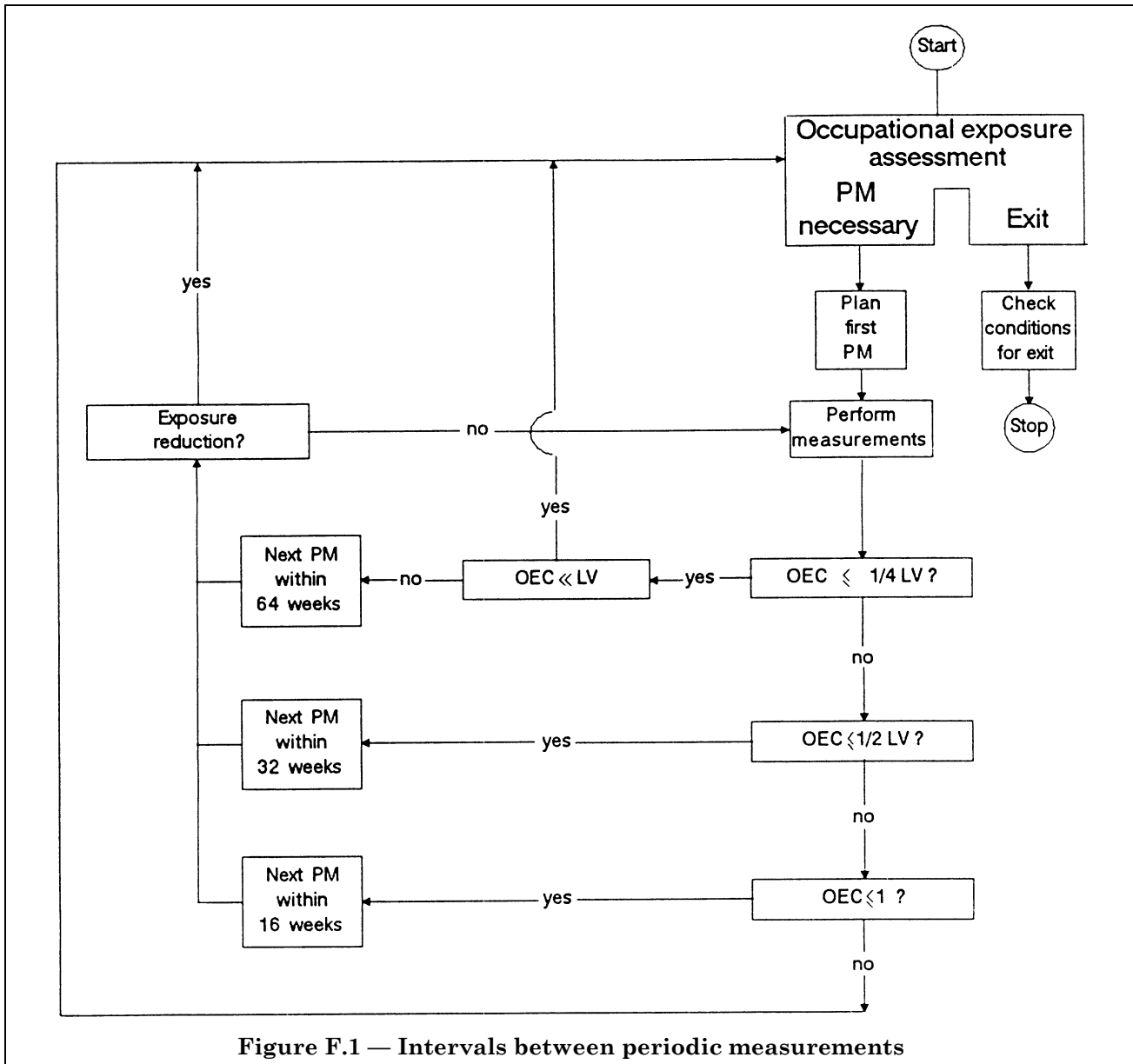


Figure F.1 — Intervals between periodic measurements

**Annex G (informative)**  
**Statistical analysis of data**

**G.1 General**

This annex contains two examples of statistical analysis of data obtained during the occupational exposure assessment and periodic measurements:

- moving weight average;
- probability plot.



### G.2 Moving weight average

A suitable method for following exposure trends is the moving weighted average which provides a simple record of exposures and a clear indication of deviation from preset limits. Figure G.1 shows an example of a moving weighted average (MWA) chart.

The results of individual measurements are shown relative to the limit value and an indication of the acceptability of each measurement is presented.

The trend of the measurements is indicated by the shape of the MWA line relative to the limits. Any systematic drift or sudden upward shift indicates the need for investigative remedial action.

The results of individual measurements are recorded on the chart and are a permanent record.

### G.3 Probability plot

An approach which has found some practical application in occupational hygiene is the percentile method of expressing exposure measurements which uses a statistical analysis of the data in the form of a lognormal probability or cumulative frequency (percentage) plot.

An example of a lognormal probability plot is given in Figure G.2. It is constructed and used in the following way:

- 1) Rank exposure data in order from the lowest to the highest;
- 2) Count the number of results and obtain from Table G.1 and Table G.2 the appropriate plotting positions as shown in the example given in Table G.3;
- 3) Select log probability graph paper having a Y-axis capable of covering the range of the exposure data;
- 4) Plot each exposure value against the corresponding plotting point on the log probability paper, as shown in Figure G.2 for the raw data in Table G.3;
- 5) Fit a straight line to the data points, disregarding all points outside the bounds of 1 % and 99 % probability. For all remaining data give preference to those nearest the central 50 % position, that is in the 20 % to 80 % region;
- 6) If the data do not follow a straight line then the underlying distribution may not be lognormally distributed, or may comprise more than one sample population;
- 7) The geometric mean value is the 50 % probability value and may be read directly from the intersection of the fitted line with the 50 % probability line;
- 8) The geometric standard deviation (GSD) is the slope of the lognormal plot and a measure of the variability or dispersion of the data. It is given by:

$$\text{GSD} = \frac{84 \% \text{ value}}{50 \% \text{ value}}$$

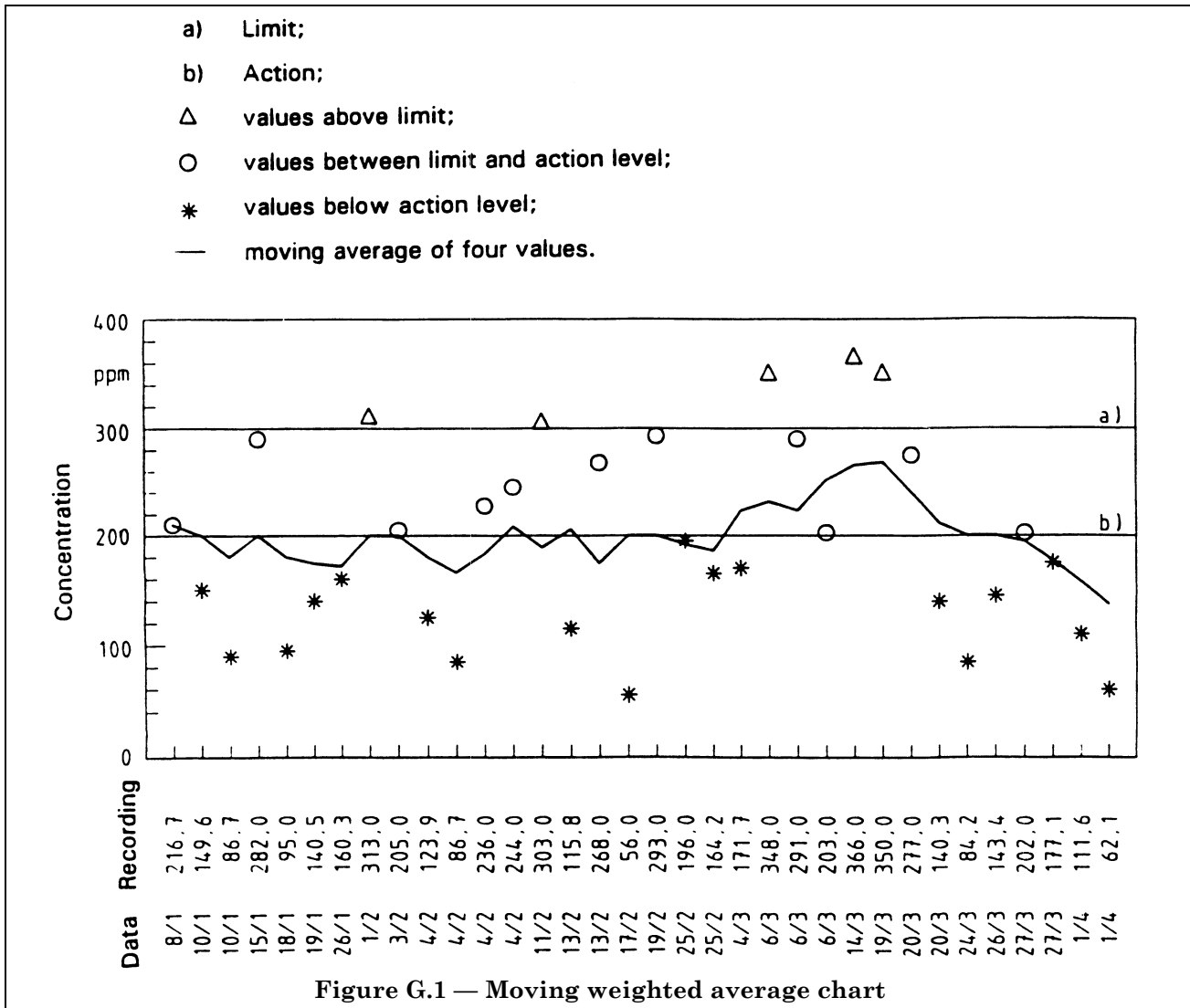
The *GSD* can, together with the geometric mean, be used if required to draw the theoretical “best fit” line for the data. The “best fit” line may be useful if extrapolation to higher exposure levels or per cent probabilities is necessary.

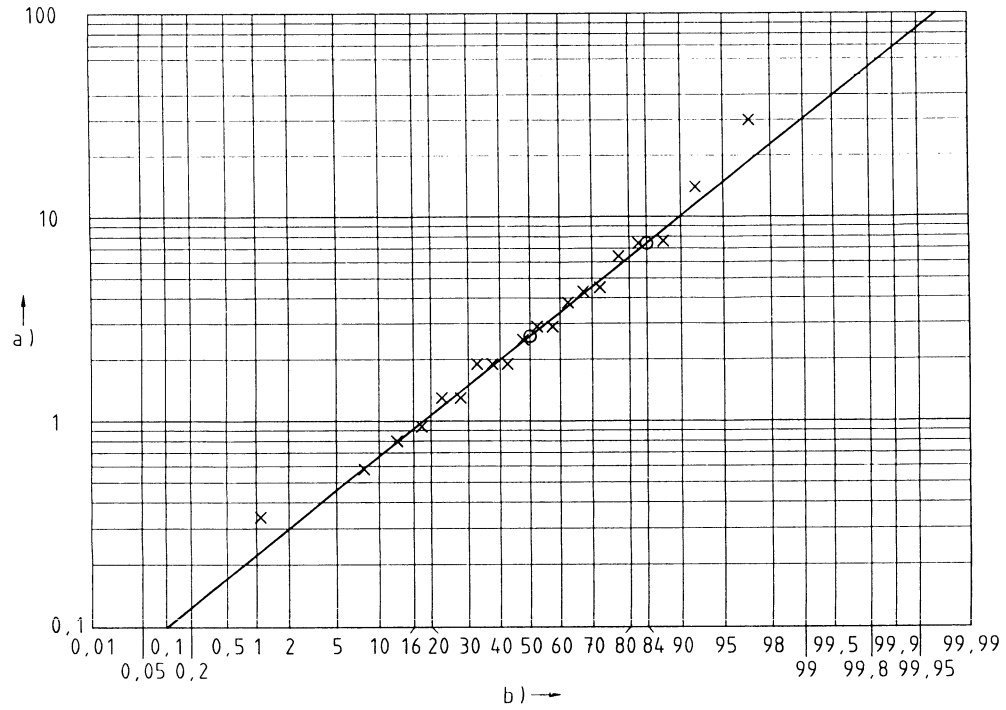
The lognormal probability plot can be characterized by two statistical parameters:

- the geometric mean (the value above and below which 50 % of the data lies);
- the geometric standard deviation (the slope of the cumulative frequency plot, which is a measure of the variability of the data).

From these two values “the best fit” line can be drawn for a set of exposure data.

The plot can be used to compare exposure data with a limit value at any chosen percent probability level (e.g. the 90 % level) or, conversely, it can be used to estimate the percentage of exposures which are likely to exceed a particular value. Normally, not less than 7 data points are required to make such comparisons or estimates. Figure G.2 shows an example of a lognormal probability plot. Construction and use are described in Table G.3.





a) 8 h TWA exposure limit  
 b) Cumulative percent less than

Geometric mean = 50 % plotting position  
 = 2,6 mg/m<sup>3</sup> 8 h TWA

Geometric standard deviation =  $\frac{84 \%}{50 \%}$   
 =  $\frac{7,4}{2,6}$   
 = 2,84

Figure G.2 — Worked example of a probability plot

Table G.1 — Plotting positions for normal probability paper

a	Sample Size																														a
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
1	28,6	19,9	15,2	12,2	10,3	8,8	7,7	6,9	6,2	5,6	5,2	4,8	4,4	4,1	3,9	3,6	3,4	3,3	3,1	2,9	2,8	2,7	2,6	2,4	2,4	2,3	2,2	2,1	2,1	2,0	1
2	71,4	50,0	38,3	31,0	26,0	22,5	19,7	17,6	15,8	14,4	13,2	12,2	11,4	10,6	9,9	9,4	8,9	8,4	8,0	7,7	7,2	6,8	6,7	6,4	6,2	5,9	5,7	5,5	5,3	5,2	2
3		80,1	61,7	50,0	42,0	36,2	31,8	28,4	25,6	23,3	21,4	19,8	18,4	17,2	16,1	15,2	14,3	13,6	12,9	12,3	11,7	11,3	10,7	10,4	9,9	9,5	9,2	8,9	8,7	8,4	3
4			84,8	69,0	58,0	50,0	43,9	39,2	35,3	32,2	29,6	27,3	25,4	23,7	22,3	21,0	19,8	18,8	17,9	17,1	16,4	15,6	14,9	14,2	13,8	13,3	12,7	12,3	11,9	11,5	4
5				87,8	74,0	63,8	56,1	50,0	45,1	41,1	37,8	34,9	32,4	30,3	28,4	26,8	25,3	24,0	22,8	21,8	20,6	19,8	18,9	18,1	17,6	16,9	16,4	15,9	15,2	14,7	5
6					89,7	77,5	68,2	60,8	54,9	50,0	45,9	42,5	39,5	36,9	34,6	32,6	30,8	29,2	27,8	26,4	25,1	24,2	23,3	22,4	21,5	20,6	19,8	19,2	18,7	17,9	6
7						91,2	80,3	71,6	64,7	58,9	54,1	50,0	46,5	43,4	40,7	38,4	36,3	34,4	32,7	31,2	29,8	28,4	27,4	26,1	25,1	24,2	23,3	22,7	21,8	21,2	7
8							92,3	82,4	74,4	67,8	62,2	57,5	53,5	50,0	46,9	44,2	41,8	39,6	37,6	35,9	34,1	32,6	31,6	30,2	29,1	28,1	27,1	26,1	25,1	24,6	8
9								93,1	84,2	76,7	70,4	65,1	60,5	56,6	53,1	50,0	47,2	44,8	42,6	40,5	38,6	37,1	35,6	34,1	33,0	31,6	30,5	29,5	28,4	27,4	9
10									93,8	85,6	78,6	72,7	67,6	63,1	59,3	55,8	52,8	50,0	47,5	45,2	43,3	41,3	39,7	38,2	36,7	35,2	34,1	33,0	31,9	30,9	10
11										94,4	86,8	80,2	74,6	69,7	65,4	61,6	58,2	55,2	52,5	50,0	47,6	45,6	43,6	42,1	40,5	39,0	37,4	36,3	35,2	34,1	11
12											94,8	87,8	81,6	76,3	71,6	67,4	63,7	60,4	57,4	54,8	52,4	50,0	48,0	46,0	44,4	42,5	41,3	39,7	38,6	37,1	12
13												95,2	88,6	82,8	77,7	73,2	69,2	65,6	62,4	59,5	56,7	54,4	52,0	50,0	48,0	46,4	44,8	43,3	41,7	40,5	13
14													95,6	89,4	83,9	79,0	74,7	70,8	67,3	64,1	61,4	58,7	56,4	54,0	52,0	50,0	48,4	46,4	45,2	43,6	14
15														95,9	90,1	84,8	80,2	76,0	72,2	68,8	65,9	62,9	60,3	57,9	55,6	53,6	51,6	50,0	48,4	46,8	15
16															96,1	90,6	85,7	81,2	77,2	73,6	70,2	67,4	64,4	61,8	59,5	57,5	55,2	53,6	51,6	50,0	16
17																96,4	91,1	86,4	82,1	78,2	74,9	71,6	68,4	65,9	63,3	61,0	58,7	56,7	54,8	53,2	17
18																	96,6	91,6	87,1	82,9	79,4	75,8	72,6	69,8	67,0	64,8	62,6	60,3	58,3	56,4	18
19																		96,7	92,0	87,7	83,6	80,2	76,7	73,9	70,9	68,4	65,9	63,7	61,4	59,5	19
20																			96,9	92,3	88,3	84,4	81,1	77,6	74,9	71,9	69,5	67,0	64,8	62,9	20
21																				97,1	92,8	88,7	85,1	81,9	78,5	75,8	72,9	70,5	68,1	65,9	21
22																					97,2	93,2	89,3	85,8	82,4	79,4	76,7	73,9	71,6	69,1	22
23																						97,3	93,3	89,6	86,2	83,1	80,2	77,3	74,9	72,6	23
24																							97,4	93,6	90,1	86,7	83,6	80,8	78,2	75,4	24
25																								97,6	93,8	90,5	87,3	84,1	81,3	78,8	25
26																									97,6	94,1	90,8	87,7	84,8	82,1	26
27																										97,7	94,3	91,1	88,1	85,3	27
28																											97,8	94,5	91,3	88,5	28
29																												97,9	94,7	91,6	29
30																													97,9	94,8	30
31																														98,0	31

References:  
1) Statistical Tables for Biological Agricultural and Medical Research, by Fisher and Yates, Hafner Pub. Co., '63, Table XX, 94-95  
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3) Peatson, E. and Hartley, H., Biometrika Tables for Statisticians Volume I, Cambridge University Press, '54; Table 28, 175, Table 1, 104-110  
4) Harter, H. Leon, Expected Values of Normal Order Statistics, ARL Technical Report 60-292, Wright-Patterson Air Force Base, July '60

<sup>a</sup> Ordinal No.

Table G.2 — Plotting positions for normal probability paper

a	Sample size																			a
	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	
1	1,92	1,88	1,83	1,74	1,70	1,66	1,62	1,58	1,54	1,50	1,46	1,43	1,39	1,36	1,32	1,32	1,29	1,25	1,22	1
2	4,9	4,8	4,6	4,6	4,5	4,3	4,2	4,1	4,0	3,9	3,8	3,7	3,6	3,5	3,4	3,4	3,3	3,2	3,2	2
3	8,1	7,8	7,6	7,4	7,2	6,9	6,8	6,7	6,4	6,3	6,2	6,1	5,8	5,7	5,6	5,5	5,4	5,3	5,2	3
4	11,1	10,9	10,6	10,2	10,0	9,7	9,4	9,2	9,0	8,7	8,5	8,4	8,1	7,9	7,8	7,6	7,5	7,4	7,2	4
5	14,2	13,8	13,3	13,1	12,7	12,3	12,1	11,7	11,5	11,1	10,9	10,6	10,4	10,2	10,0	9,7	9,5	9,3	9,2	5
6	17,4	16,9	16,4	15,9	15,4	15,2	14,7	14,2	14,0	13,6	13,3	12,9	12,7	12,3	12,1	11,9	11,7	11,3	11,1	6
7	20,6	19,8	19,2	18,7	18,1	17,9	17,4	16,9	16,4	16,1	15,6	15,4	14,9	14,7	14,2	14,0	13,8	13,3	13,1	7
8	23,6	23,0	22,4	21,5	20,9	20,3	19,8	19,5	18,9	18,4	18,1	17,6	17,1	16,9	16,4	16,1	15,9	15,4	15,2	8
9	26,8	25,8	25,1	24,5	23,6	23,3	22,7	22,1	21,5	20,9	20,3	20,0	19,5	18,9	18,7	18,1	17,9	17,4	17,1	9
10	29,8	28,8	28,1	27,4	26,4	25,8	25,1	24,5	23,9	23,3	22,7	22,4	21,8	21,2	20,9	20,3	20,0	19,5	19,2	10
11	33,0	31,9	30,9	30,2	29,5	28,4	27,8	27,1	26,4	25,8	25,1	24,5	23,9	23,6	23,0	22,4	22,1	21,5	21,2	11
12	35,9	34,8	34,1	33,0	31,9	31,2	30,5	29,5	28,8	28,1	27,4	26,8	26,1	25,8	25,1	24,5	24,2	23,6	23,0	12
13	39,0	37,8	36,7	35,9	34,8	33,7	33,0	32,3	31,2	30,5	29,8	29,1	28,4	27,8	27,4	26,7	26,1	25,5	25,1	13
14	42,1	40,9	39,7	38,6	37,4	36,7	35,6	34,8	33,7	33,0	32,3	31,6	30,9	30,2	29,5	28,8	28,1	27,8	27,1	14
15	45,2	44,0	42,9	41,3	40,5	39,4	38,2	37,1	36,3	35,6	34,5	33,7	33,0	32,3	31,6	30,9	30,2	29,8	29,1	15
16	48,4	46,8	45,6	44,4	43,3	42,1	40,9	39,7	39,0	37,8	37,1	35,9	35,2	34,5	33,7	33,0	32,3	31,6	31,2	16
17	51,6	50,0	48,4	47,2	46,0	44,4	43,6	42,5	41,3	40,1	39,4	38,6	37,4	36,7	35,9	35,2	34,5	33,7	33,0	17
18	54,8	53,2	51,6	50,0	48,8	47,2	46,0	44,8	43,6	42,9	41,7	40,9	39,7	39,0	38,2	37,4	36,7	35,9	35,2	18
19	57,9	56,0	54,4	52,8	51,2	50,0	48,8	47,6	46,4	45,2	44,0	43,3	42,1	41,3	40,1	39,4	38,6	37,8	37,1	19
20	61,0	59,1	57,1	55,6	54,0	52,8	51,2	50,0	48,8	47,6	46,4	45,2	44,4	43,3	42,5	41,7	40,5	39,7	39,0	20
21	64,1	62,2	60,3	58,7	56,7	55,6	54,0	52,4	51,2	50,0	48,8	47,6	46,4	45,6	44,4	43,6	42,9	41,7	40,9	21
22	67,0	65,2	63,3	61,4	59,5	57,9	56,4	55,2	53,6	52,4	51,2	50,0	48,8	47,6	46,8	45,6	44,8	44,0	42,9	22
23	70,2	68,1	65,9	64,1	62,6	60,6	59,1	57,5	56,4	54,8	53,6	52,4	51,2	50,0	48,8	48,0	46,8	46,0	44,8	23
24	73,2	71,2	69,1	67,0	65,2	63,3	61,8	60,3	58,7	57,1	56,0	54,8	53,6	52,4	51,2	50,0	48,8	48,0	46,8	24
25	76,4	74,2	71,9	69,8	68,1	66,3	64,4	62,9	61,0	59,9	58,8	56,7	55,6	54,4	53,2	52,0	51,2	50,0	48,8	25
26	79,4	77,0	74,9	72,6	70,5	68,8	67,0	65,2	63,7	62,2	60,6	59,1	57,9	56,7	55,6	54,4	53,2	52,0	51,2	26
27	82,6	80,2	77,6	75,5	73,6	71,6	69,5	67,7	66,3	64,4	62,9	61,4	60,3	58,7	57,5	56,4	55,2	54,0	53,2	27
28	85,8	83,1	80,8	78,5	76,4	74,2	72,2	70,5	68,8	67,0	65,5	64,1	62,6	61,0	59,9	58,3	57,1	56,0	55,2	28
29	88,9	86,2	83,6	81,3	79,1	76,7	74,9	72,9	71,2	69,5	67,7	66,3	64,8	63,3	61,8	60,6	59,5	58,3	57,1	29
30	91,9	89,1	86,7	84,1	81,9	79,7	77,3	75,5	73,6	71,9	70,2	68,4	67,0	65,5	64,1	62,6	61,4	60,3	59,1	30
31	95,1	92,2	89,4	86,9	84,6	82,1	80,2	77,9	76,1	74,2	72,6	70,9	69,1	67,7	66,3	64,8	63,3	62,2	61,0	31
32	98,08	95,2	92,4	89,8	87,3	84,8	82,6	80,5	78,5	76,7	74,9	73,2	71,6	69,8	68,4	67,0	65,5	64,1	62,9	32

Table G.2 — Plotting positions for normal probability paper

a	Sample size																			a
	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	
33		98,12	95,4	92,6	90,0	87,7	85,3	83,1	81,1	79,1	77,3	75,5	73,9	72,2	70,5	69,1	67,7	66,3	64,8	33
34			98,17	95,4	92,8	90,3	87,9	85,8	83,6	81,6	79,7	77,6	76,1	74,2	72,6	71,2	69,8	68,4	67,0	34
35				98,26	95,5	93,1	90,6	88,3	86,0	83,9	81,9	80,0	78,2	76,4	74,9	73,2	71,9	70,2	68,8	35
36					98,30	95,7	93,2	90,8	88,5	86,4	84,4	82,4	80,5	78,8	77,0	75,5	73,9	72,2	70,9	36
37						98,34	95,8	93,3	91,0	88,9	86,7	84,6	82,9	81,1	79,1	77,6	75,8	74,5	72,9	37
38							98,38	95,9	93,6	91,3	89,1	87,1	85,1	83,1	81,3	79,7	77,9	76,4	74,9	38
39								98,42	96,0	93,7	91,5	89,4	87,3	85,1	83,6	81,9	80,0	78,5	77,0	39
40									98,46	96,1	93,8	91,6	89,6	87,7	85,8	83,9	82,1	80,5	78,8	40
41										98,50	96,2	93,9	91,9	89,8	87,9	86,0	84,1	82,6	80,8	41
42											98,54	96,3	94,2	92,1	90,0	88,1	86,2	84,6	82,9	42
43												98,57	96,4	94,3	92,2	90,3	88,3	86,7	84,8	43
44													98,61	96,5	94,4	92,4	90,5	88,7	86,9	44
45														98,64	96,6	94,5	92,5	90,7	88,9	45
46															98,68	96,6	94,6	92,6	90,8	46
47																98,6	96,7	94,7	92,8	47
48																	98,7	96,8	94,8	48
49																		98,7	96,8	49
50																			98,7	50

<sup>a</sup> Ordinal No.

For sample sizes larger than 50 plotting position is estimated as:

$$\frac{100 (\text{ordinal number} - 0,5)}{\text{sample size}}$$

Example:	Sample size	Ordinal number
	50	
	$0,98 = \frac{100 (1 - 0,5)}{51}$	1
	$2,95 = \frac{100 (2 - 0,5)}{51}$	2
	$99,02 = \frac{100 (51 - 0,5)}{51}$	51

Raw data (ppm 8 h TWA): 0,34; 0,94; 4,3; 2,9; 4,5; 0,80; 1,3; 30,0; 1,3; 3,8; 0,58; 6,4; 1,9; 7,4; 1,9; 2,5; 7,6; 1,9; 14; 2,9

**Table G.3 — Example of ranking raw exposure data and determination of plotting positions**

Rank order	Ranked data	Plotting position from Table G.1
1	0,34	3,1
2	0,58	8,0
3	0,80	12,9
4	0,94	17,9
5	1,3	22,8
6	1,3	27,8
7	1,9	32,7
8	1,9	37,6
9	1,9	42,6
10	2,5	47,5
11	2,9	52,5
12	2,9	57,4
13	3,8	62,4
14	4,3	67,3
15	4,5	72,2
16	6,4	77,2
17	7,4	82,1
18	7,6	87,1
19	14,0	92,0
20	30,0	96,9

Sample size: 20

## Annex H (informative)

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## List of references

See national foreword.

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